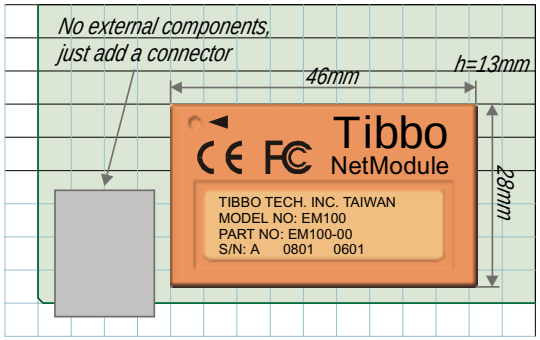
EM100 Ethernet Module
(EM100SK Starter Kit)

Tibbo TECHNOLOGY

Technical Manual*



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Version: 2.1a

Tibbo Technology, Inc. 2001, 2002

* Formerly User's Manual

Thank you for taking an interest in Tibbo's Products!

Always check for updates!

Our every Product is an "ongoing Project". Basing on our Customer's feedback we are constantly working on improving and enhancing the EM100 Ethernet Module. Chances are, the *User's Manual* you are reading now is outdated. Visit our website at www.tibbo.com for up-to-the-minute firmware, software, and documentation. You can also subscribe to our periodic e-mail newsletter to stay informed on the latest developments at **Tibbo Technology**.

The EM100 can be customized in many ways. Have an idea? Let us know now!

Is this Manual for you?

This User's Manual was designed to serve as a reference for Hardware Engineers, Software Developers and System Integrators seeking in-depth information on the EM100 functionality and programming. Our *Connectivity Manual* provides an additional information on the installation, setup, and use of the EM100-enabled devices and *Tibbo Device Server Toolkit* software (including *Virtual Serial Port Driver)*.

This Manual assumes that the Reader is a technical specialist with a knowledge of Ethernet and TCP/IP networking

Is your firmware up to date?

This Manual describes the functionality of the EM100 Ethernet Module running V2.1x firmware. If your EM100 has an older firmware you need to upgrade to this new firmware first. See Firmware Download Mode for a complete information on how to upgrade the EM100.

Seeking further assistance

If you cannot find an answer to your question or problem you are encouraged to send us an e-mail:

- support@tibbo.com for technical problems
- feedback@tibbo.com for your suggestions
- sales@tibbo.com for sales inquiries
- info@tibbo.com for all “other” inquiries

How to print out this Manual

This Manual is supplied in two forms: screen-optimized and print-optimized. Use the screen-optimized document (*EM100 Technical Manual*) to conveniently view the Manual on your PC screen. Use the print-optimized version of the above (*EM100 Technical Manual (print)*) to make a hardcopy of the Manual. The printed version arranges 2 small document pages per single A4 sheet.

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1. Introduction

1.1. What is the EM100?

The EM100 is an *Ethernet Module*. The main function of the EM100 is to *network-enable* existing serial devices. Using the EM100 you can add an Ethernet port practically to any serial device with RS232 interface. You can then communicate with your serial device from any PC (or other device) connected to your LAN. And if your LAN has a direct connection to the Internet, then you can access and control your serial device from anywhere in the world*!

1.2. Three basic ways of communicating with the EM100

- **If you have a serial device that you want to control via the network using an existing PC software** then you can use the EM100 to network-enable this serial device and communicate with it from the PC through our *Virtual Serial Port Driver* (VSPD). *Virtual Serial Ports* (VSPs) created by the driver are logical COMs that behave like standard hardware COMs but in reality transparently reroute the data via the TCP/IP network to the EM100-enabled serial device. *VSPs allow you to continue using your existing PC software without any modification*.
- **If you have a serial device and are creating a new PC software to control it** then you can develop software that communicates with the EM100 directly (without VSPD). The EM100 transmits the data using industry-standard UDP/IP and TCP/IP communications protocols. Most software development packages like *Visual Basic* from *Microsoft®* provide an easy to use components that simplify exchanging data with the EM100. Turn to our tutorial *Using VB to communicate with the DS100/EM100* for more information.
- **You can also create a virtual serial link over the** network by using the EM100-enabled serial device on one side and the DS100 Serial Device Server on the other side. The serial port of the DS100 on the other side of the link will literally be an extension of your serial device's own serial port.

** Provided that you have assigned a valid "true" IP-address to the EM100. "True" IP-address is the address that is unique Internet-wide.*

2. Hardware description

2.1. EM100 I/O pin assignment

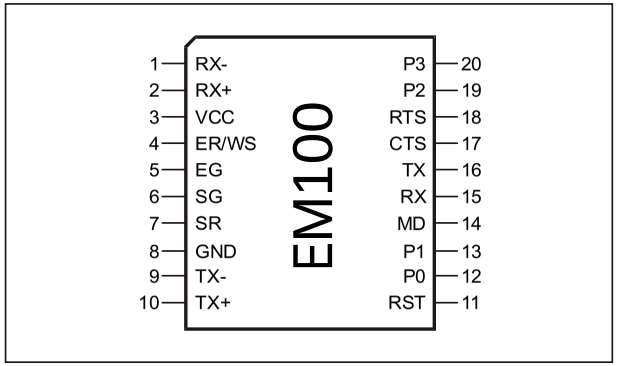


Fig. 1. EM100 pin assignment

Ethernet port pins		
TX+	Output	Positive line of the differential output signal pair
TX-	Output	Negative line of the differential output signal pair
RX+	Input	Positive line of the differential input signal pair
RX-	Input	Negative line of the differential input signal pair
Serial port pins		
TX	Output	Serial transmit line
RX	Input	Serial receive line
RTS/DIR	Output	Full-duplex mode: request to send, Half-duplex Mode: data direction control
CTS/SEL	Input	Clear to Send line, also full-duplex/half-duplex mode selection line
LED control pins		
SG	Output, 10mA max.	Green Status LED control line
SR	Output, 10mA max.	Red Status LED control line
EG	Output, 10mA max.	Green Ethernet LED control line
ER/WS	Output, 10mA max.	Red Ethernet LED control line, also watchdog strobe line
General-purpose I/O pins		
P0	Input/Output	Remotely controlled (through Parameter command) input/output
P1	Input/Output	Remotely controlled (through Parameter command) input/output
P2	Input	Remotely controlled (through Parameter command) input
P3	Input/Output	Remotely controlled (through Parameter command) input/output
EM100 control pins		
RST	Input	Reset, active high (10us min. pulse length)
MD	Input	Mode selection pin (see Operating modes and mode selection)
Power supply pins		
VCC		+5V nominal +/- 5% (4.75…5.25V) DC power (70mA max)
GND		Ground

2.2. Detailed pin description

Ethernet port pins

The EM100 is designed to attach directly to the RJ45 10BaseT Ethernet connector. Standard magnetics circuitry (YCL part 20F001N) has been included onboard to provide a “glueless” interface to the Ethernet network.

When performing the PCB layout for the host serial device observe the layout guidelines set forth in .

Serial port pins

The serial port includes four interface lines and can work in a Full-duplex or Half-duplex Transmission Mode. In the Full-duplex Transmission Mode the EM100 supports RX, TX, RTS, and CTS signals. In the Half-duplex Transmission Mode the EM100 provides RX, TX, and DIR signals. DIR pin is used to control the data direction.

All lines of the EM100s serial interface are CMOS level, active low. TX and RX lines are high when idle, start bit is low level, and stop bit is high. High on CTS and RTS lines means “transmission prohibited”, low- “transmission allowed”.

Serial lines of the EM100 can be connected directly to the serial port pins of most microcontrollers and microprocessors, also to the RS232 driver IC (i.e. MAX232) for Full-duplex operation or RS485 driver IC (i.e. MAX485) for Half-duplex operation.

Half-duplex or Full-duplex operation can be selected through the Serial Interface Setting or in hardware using CTS/SEL and ER/WS pins. See Full-duplex/Half-duplex Serial Transmission Mode selection.

LED control lines

The EM100 can drive four LEDs:

- A pair of green and red LEDs connected to the SG and SR lines will provide a visual indication of the EM100s operating mode as well as error conditions (see Summary of Status LED signals)
- Another pair of green and red LEDs connected to the EG and ER/WS lines will provide a visual indication of the Ethernet port operation. Green LED is normally on and is turned off momentarily when the EM100 receives Ethernet packets. Red LED is normally off and is turned on momentarily whenever there is a data collision on the Ethernet network.

All LED lines are active low, so the LEDs must be connected as shown on Fig. 2. ~300 Ohm resistors should be connected in series with each LED.

The ER/WS line of the EM100 also acts as a watchdog reset line and Serial Transmission Mode selection line. This does not interfere with the main function of this pin (to drive the Red Ethernet LED).

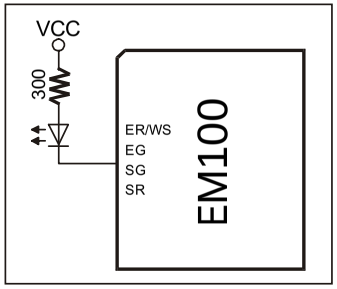


Fig. 2. Connecting LED control lines to the LEDs

General-purpose I/O pins

The EM100 features four general-purpose I/O pins that can be used to switch on and off loads and sense the status of connected sensors. I/O pins can be set and sensed remotely over the network using the Parameter command. All four pins (P0, P1, P2, and P3) can be used as inputs while only three pins (P0, P1, and P3) can be used as outputs.

General purpose I/O pins are of open-collector type. A weak pull-up resistors are already included in the EM100 module. A simplified circuit diagram of each pin is shown on Fig. 3. In order to sense the input status of a pin the output driver of this pin must first be set to high otherwise the pin will be kept at low state by its own output driver.

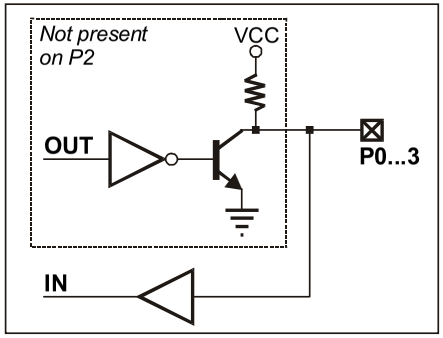


Fig. 3. Simplified circuit diagram of the general-purpose I/O pins

EM100 control pins

Two control pins of the EM100 are RST and MD.

- RST provides a reset to the internal circuitry of the EM100. Holding this pin high for at least 10uS resets the EM100. The RST pin must be connected to a proper reset circuit, otherwise the EM100 may not function properly.
- MD pin is used to select the operating mode of the EM100.

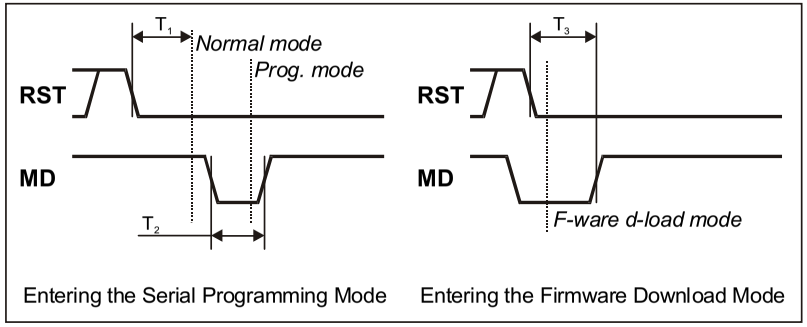
Power supply pins

The EM100 works on 5VDC (+/- 5%) power.

2.3. Operating modes and mode selection

The EM100 has three modes of operation:

- **Normal Mode** is entered after the powerup, software restart, or hardware reset provided that the MD line is not pulled low. It is in the Normal Mode that the EM100 performs its Ethernet←→Serial data routing. Network Programming of the EM100 can also proceed in the Normal Mode in parallel with the data routing
- **Serial Programming Mode** is entered when the MD line is pulled low for at least 100ms or escape sequence is sent into the EM100's serial port while the EM100 is in the Normal Mode. This mode is used to program the EM100's functioning parameters (Settings) via the serial port
- **Firmware Download Mode** is entered when the EM100 is powered up, restarts, or exits from reset with the MD line pulled low. This mode is used to download new firmware file into the EM100.



T_1	Max	1s	"No reaction zone"- time it takes the EM100 to enter the Normal Mode of operation after the powerup, software restart, or hardware reset
T_2	Min	20ms	MD holding time to enter the Serial Programming Mode
T_3	Min	1ms	MD holding time to enter the Firmware Download Mode

Fig.4. Using MD line to change the operating mode

2.4. Full-duplex/Half-duplex Serial Transmission Mode selection

The EM100 can perform serial communications in the Full-duplex or Half-duplex Serial Transmission Mode. Mode selection is effected through the Serial Interface Setting or through the CTS/SEL and ER/WS pins.

When the Serial Interface is set to "Auto", the EM100 selects between the Full-duplex and Half-duplex Serial Transmission Modes basing on the hardware configuration. When the CTX/SEL line is connected to the ER/WS line the EM100 selects the Half-duplex mode. When the CTS/SEL line is not connected to the ER/WS, the EM100 selects the Full-duplex mode. When the Serial Interface Setting is programmed to "Full-duplex" or "Half-duplex" it doesn't matter whether the CTX/SEL line is connected to the ER/WS or not- the interface is selected according to the Setting.

Serial Transmission Mode selection happens only once when the EM100 enters the Normal Mode (during the "no reaction zone T_1" shown on Fig. 4).

2.5. Reset options

Reliable external reset must be provided in order for the EM100 to work correctly. There are several ways to do this:

- **By external reset IC**. Use a specialized reset IC (like MAX810) to provide a proper powerup reset. Reset ICs are more reliable than RC reset circuits since the latter are not very stable and also do not provide reset during brownouts.
- **By external reset/watchdog IC**. Even better solution is to use a reset IC with a watchdog function. ER/WS pin provides a watchdog strobe (watchdog timer reset pulse) at a rate of 100Hz. This doesn't interfere with the primary function of the ER/WS pin (which is to drive the LED) since the watchdog reset pulses are very short (~2uS).
- **By an I/O pin of the main microcontroller**. If the DS100 operates as a "network coprocessor" to the main CPU (microcontroller) of the host serial device a regular I/O line of this microcontroller can be connected to the RST pin of the EM100. I/O pins of many popular microcontrollers (like 80C51)

default to high upon reset. Thus, connecting such an I/O pin to the RST input of the EM100 will provide a reset simultaneous with the reset of the main microcontroller itself and at least as "wide" (in duration) as the reset applied to the main microcontroller. It will be a responsibility of the main microcontroller's firmware to release the EM100 out of reset. This reset method is recommended because this way the main microcontroller can reset the EM100 and change the EM100's operating mode at any time.

2.6. Typical application circuits

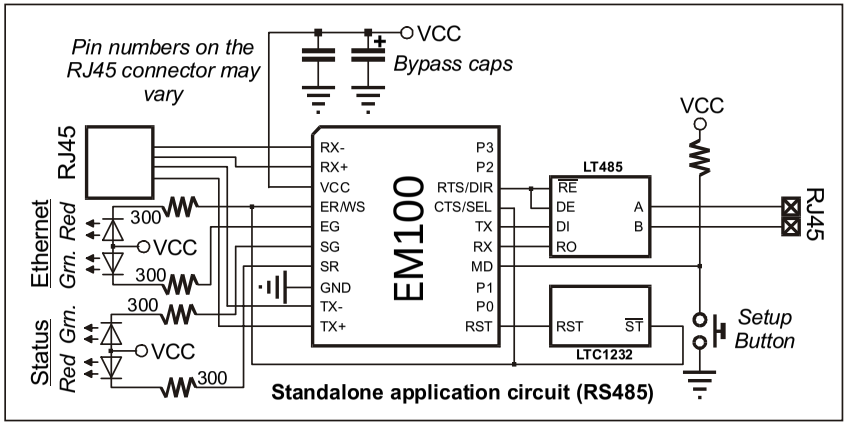


Fig. 5. Standalone application circuit

- **Standalone operation** (RS485 version shown on Fig. 5). The LTC1232 reset/watchdog IC is used to provide reset to the EM100. Watchdog reset strobe comes from the ER/WS line. A pushbutton is connected to the MD pin of the EM100 and can be used to put the EM100 into different modes of operation. CTS/SEL line is connected to the ER/WS which selects the RS485 interface. TX and RX

serial interface lines are connected to the MAX485 driver IC. RTS/DIR controls RS485 data direction. Ethernet lines (TX+, TX-, RX+, RX-) go directly to the RJ45 connector. It is recommended that all four Status LEDs are provided. It is a common practice to place Ethernet LEDs next to the RJ45 connector.

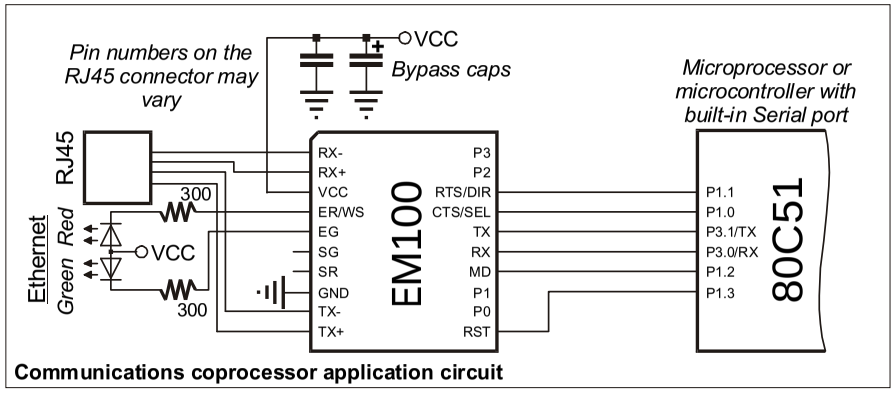


Fig. 6. Communications coprocessor application circuit

- **Communications coprocessor** (Fig. 6). The EM100 is controlled by the main microcontroller (80C51 on the circuit diagram below). By directly manipulating the RST and MD lines of the EM100 the main microcontroller can put the EM100 into different modes of operation. This way the main microcontroller can program the EM100's Settings and even download new firmware into the EM100. Four serial interface lines (TX, RX, CTS, RTS) are connected directly to the I/O pins of the microcontroller. Ethernet lines (TX+, TX-, RX+, RX-) go directly to the RJ45 connector. Four LED lines may or may not be connected to the LEDs. It is a common practice to place Ethernet LEDs next to the RJ45 connector.

2.7. Mechanical dimensions

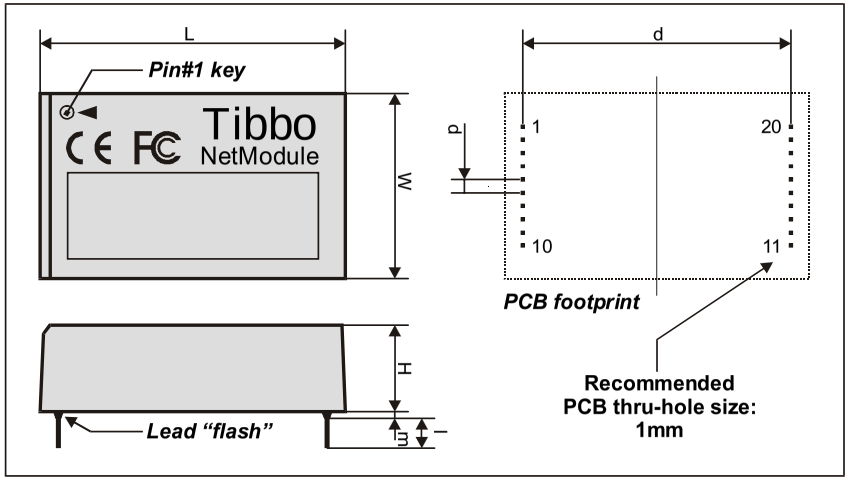


Fig. 7. Mechanical dimensions of the EM100

L	Max.	46.2mm	Length
W	Max.	28mm	Width
H	Max.	13mm	Height
l	Min.	4.5mm	Pin length
m	Max.	1mm	Lead "flash"
d	Aver.	40.6mm	Distance between pin rows
p	Aver.	2mm	Pin pitch

2.8. Board layout considerations

The following layout tips should be followed:

- The EM100 should be located physically as close to the RJ45 connector as possible
- Short, direct lines should connect the EM100's TX+, TX-, RX+, and RX- lines to the RJ45
- The board area should be flooded (filled) with ground where possible except for the area around TX+, TX-, RX+, and RX- lines. Do not bring the ground or power planes too close to these four lines.

Following these recommendations will decrease the noise, emitted by the EM100 and make passing the EMI and ESD parts of the FCC/CE tests easier. Fig. 8 illustrates the above points:

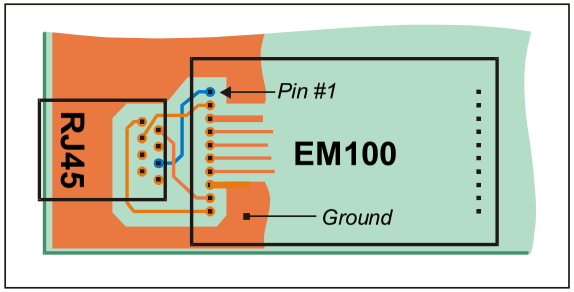


Fig. 8. Good board layout example

2.9. Summary of Status LED signals

The EM100 features four pins that can drive Ethernet and Status LEDs.

This Section details the Status LED signaling for the Normal and Serial Programming Modes. LED signaling in the Firmware Download Mode is detailed in Possible download problems and LED signaling.

Entering the Normal Mode	Red and Green LEDs blink 3 times
Setting error, cannot enter the Normal mode	Red LED is blinking constantly (Initialize the EM100)

In the Normal Mode:
• Slave Routing Mode
• Master Routing Mode
  • Destination IP-address is not reachable*
  • Destination IP-address is reachable*
When buffer overflow is detected
	
	Green LED is constantly on
	
	Green LED is blinking
	Green LED is constantly on
	Red LED blinks momentarily

In the Serial Programming mode	Green and Red LEDs are blinking (Green-Red-Green...)

*The EM100 is constantly sending pings to the Destination IP-address when in the Master Routing Mode (once in every 5 seconds). The Green Status LED is blinking if no reply is received. The Green Status LED is constantly on when the destination replies to pings.

2.10. EM100SK Starter Kit

EM100SK Starter Kit consists of the EM100 Ethernet Module installed on a test PCB that provides a necessary "environment" for testing. The board includes (Fig. 9):

- **Setup Button** (connected to the MD pin of the EM100). Pressing the button while the EM100 is in the Normal Mode forces the EM100 into the Serial Programming Mode. Powering the EM100SK up with the button pressed puts the EM100 into the Firmware Download Mode.
- **Status LEDs** (connected to SG and SR pins of the EM100) indicate EM100's operating mode/conditions. See Summary of Status LED signals for details
- **Ethernet Status LEDs** are connected to EG and ER/WS pins of the EM100. Green LED blinks when the data packet is received, Red LED indicates network data collision error
- **Ethernet (10BaseT) port** is connected to the TX+, TX-, RX+, and RX- pins of the EM100
- **Serial (RS232) port** is connected to the RX, TX, RTS/DIR, and CTS/SEL pins of the EM100 via the RS232 driver IC.

- **Power Jack**- connected to the voltage regulator providing 5V power for the EM100 and other circuits on the board. Use DC12V, 200mA (min.) power adaptor
- **Reset** IC provides a proper reset for the EM100

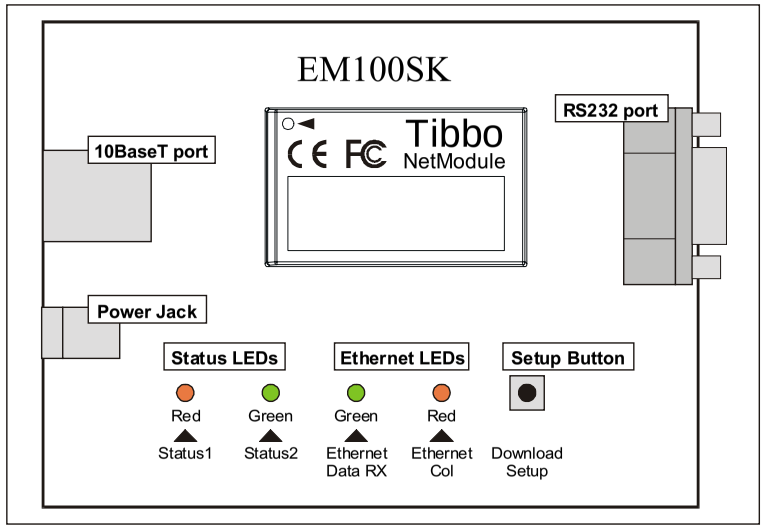


Fig. 9. EM100SK Starter Kit

3. Operation in the Normal Mode

3.1. General information

The main function of the EM100 is to route the data between its Ethernet and serial ports. Routing means that the data received into the serial port is sent out via the Ethernet port and vise versa. Data routing is effected through two routing buffers, one for each routing direction.

The EM100 performs the routing in the *Normal Mode* of operation. A number of user-programmable *Settings* and *Parameters* define the way the EM100 works in the Normal Mode. Settings define *permanent functionality* of the EM100 and are programmed into the EM100 via its serial port in the Serial Programming Mode or via the network in the Network Programming Session. Parameters are *temporary overrides* for certain Settings. Parameters can be changed via the network only. For more information see Programming the EM100.

Ethernet port and network communications

The Ethernet port of the EM100 is of 10BaseT type. Just like any other Ethernet device each EM100 has a unique Ethernet (MAC) Address and must be assigned a valid IP-address to function properly on the network.

Logically, the EM100's network interface has two ports. A user-definable Data Port is used to exchange the data between the EM100 and other stations on the network. Another port called *Command Port* has a fixed number 65535 (FFFF Hex) and is used to send programming commands to the EM100's over the network.

The EM100 can exchange data with remote stations using the UDP/IP or TCP/IP transport protocols as defined by the Transport Protocol Setting. Depending on the Routing Mode Setting the EM100 can act as a network Slave or Master (see Slave and Master routing modes for details).

Other network-related settings include Destination IP-address, Destination Data Port Number, Gateway IP-address, Netmask, and Connection Timeout.

Besides UDP and TCP protocols used for data transmission the EM100 also supports ARP and ICMP (ping) protocols. You can ping the EM100 just like any other device on the TCP/IP network.

Serial port

The serial port of the EM100 supports TX, RX, CTS, and RTS signals and can work at baudrates up to 115200. In the Normal Mode the serial port transmits the data between the EM100 and attached serial device (microcontroller). In the Serial Programming Mode the port is used to program the EM100's Settings.

Settings that define the operation of the serial port include the Baudrate (150~115200bps), Parity (none, even, or odd), Bits Per Byte (7 or 8), and Flow Control (none or CTS/RTS). Each of these Settings has a matching Parameter that overrides the value of a corresponding Setting.

Routing buffer

The data between the Ethernet port and the serial port is routed via two independent 255-byte buffers, one for each routing direction. Buffers are necessary because the Ethernet and the serial port operate at different speeds and in different ways. Ethernet carries the data in "packets" (i.e. groups of data), while the serial port sends and receives a serial "stream" where each data byte is independent. Here is how the EM100 transforms the Ethernet packets into the serial stream and back:

- **Ethernet →serial** data routing is simple: the EM100 outputs the contents of arriving Ethernet data packets byte by byte via the serial port. The EM100 does not check of filter the contents of data being routed in the Ethernet→serial direction
- **Serial →Ethernet** routing requires grouping arriving serial data into packets and is more complicated. Several Settings define exactly what serial data is accepted into the buffer and when and how this data is combined into an Ethernet packet and sent out. Detailed information on the subject can be found in Serial→Ethernet data routing.

3.2. Slave and Master routing modes

The EM100 routes the data in one of two modes as defined by the Routing Mode Setting:

- **In the Slave Routing Mode** the EM100 never sends any data transmission in the serial port→ Ethernet direction before it receives some data from the remote station first (i.e. the data in the Ethernet→serial direction). The serial data received into the EM100's serial port before the remote station "contacts" the EM100 is discarded. In the Slave Mode the EM100 will "work" with any station on the network that contacts it;
- **In the Master Routing Mode** the EM100 does not wait for the remote station to send the data first and routes the data in the serial→Ethernet direction as soon as there is a data to be sent. The data is always sent to a specific destination (as defined by the Destination IP-address and Destination Data Port Number Settings of the EM100). Also, the EM100 only accepts the data sent from the remote station whose IP-address matches the one set in the Destination IP-address. The EM100 will discard the data sent from any other IP. Note, that data port number of the sender is not verified so the data can be sent from any port.

When to use the Slave and Master Routing Modes

- **Use the Slave Routing Mode** to network-enable serial devices that never send out the data by themselves but instead are "polled" for data from the PC. Examples of such devices are time recorders, access control panels and other "hardware terminals".
- **Use the Master Routing Mode** to network-enable serial devices that send out the data "spontaneously" i.e. without waiting for the request from PC. Examples of such devices are barcode scanners and other "readers" that just output the data after each successful read.
- **Also use the Master Routing Mode** in cases when the serial data must flow independently in both directions (i.e. Ethernet→serial and serial→Ethernet). This is the case, for instance, when you are creating a "network modem" that must pass the data in both directions simultaneously.

Required network settings for the Slave and Master Routing Modes

- **In the Slave Routing Mode** the EM100 only "responds" to other stations on the network. When the EM100 receives the data from remote station it memorizes this station's IP-address and data port

number. When routing the data in the serial→Ethernet direction the EM100 will reply to this IP-address and data port number. Therefore, the only network settings that must be set in the Slave Routing Mode are the EM100's own IP-address and the Data Port Number. *This is true even if there is a router between the remote station and the EM100. You don't have to set the Netmask and Gateway IP when using the EM100 in the Slave Routing Mode*;

- **In the Master Routing Mode** the EM100 needs to be able to send the data to a predefined remote station at any time. This means that not only EM100's own IP-address and Data Port Number must be set but also the Destination IP-address and the Destination Data Port Number. If the destination remote station and the EM100 are residing in different network segments then the Netmask and Gateway IP-address must also be set.

Slave and Master routing modes vs. UDP/IP and TCP/IP transport protocols

UDP/IP and TCP/IP provide completely different data transmission so EM100s behavior in the Slave and Master Routing Modes is slightly different under UDP/IP and TCP/IP Transport Protocols.

- **UDP/IP Transport Protocol**
  - **Slave Routing Mode.** All UDP data packets arriving from any remote station and addressed to the Data Port of the EM100 are routed to the serial port. For the serial→Ethernet direction the EM100 always sends the data to the IP-address and the port number that were received in the last (latest) UDP packet. Once the EM100 receives a UDP packet from a different station it will start sending all its serial→Ethernet data to this new station. After power up and before the EM100 receives the first UDP data packet the EM100 doesn't have any IP-address and port number to send the data to so all the data received into the EM100's serial port is simply discarded.
  - **Master Routing Mode.** The EM100 only accepts and routes to the serial port the data packets that have originated from the remote station whose IP-address matches the one defined by the Destination IP-address Setting. Source data port number need not match the one defined by the Destination Data Port Number Setting so the packet can be sent from any port. Whenever

the EM100 has the data to transmit in the serial→Ethernet direction it will send the data to the Destination IP-address and Destination Data Port Number. *The packet will be sent to the Destination Data Port Number even if the packet received by the EM100 from the remote station originated at a different port. Therefore, it possible that the EM100 will be receiving the data from one port but sending it to another port!*

- **TCP/IP Transport Protocol**
  - **Slave Routing Mode.** The EM100 will accept an incoming TCP connection from any station on the network. The EM100 will not attempt to establish a connection with a remote station by itself even it the EM100 has the data to transmit in the serial→Ethernet direction. Once the remote station has established the connection the data can flow independently in either direction. Pending serial→Ethernet data received by the EM100 prior to the TCP connection establishment is discarded when the connection is established.
  - **Master Routing Mode.** The EM100 will both accept an incoming TCP/IP connection and attempt to establish a connection with the remote station by itself depending on which side sends that data first- remote station or attached serial device. Incoming TCP connection will only be accepted from a station whose IP-address matches the one defined by the Destination IP-address Setting of the EM100. Source port number need not match the one defined by the Destination Data Port Number Setting so the connection can be initiated from any port. When the EM100 needs to initiate a TCP/IP connection the it will attempt to connect to the Destination IP-address and Destination Data Port Number. Once the connection has been established the data can flow independently in either direction. Note that unlike in case of UDP/IP there will never be a situation when the EM100 receives the data from one port but sends the data to another port. Once the TCP/IP connection has been established both sides exchange the data using a single port on each side.

Connections with more than two nodes

In many real-life situations it is often necessary to have several PCs (network stations) access the same serial device through the EM100 ("many clients to one data source") or have many serial devices (each

connected to the network via its own EM100) send the data to a single PC ("many data sources to one client").

An example of "many clients to one source" installation is a hardware terminal or sensor that can be polled for data from many PCs on the network. A typical "many sources to one client" situation is when several barcode scanners must send the data to a single PC on the network.

- **Many clients to one data source** operation is achieved by using the EM100 in the Slave Routing Mode. The EM100 will reply to any sender in this mode, so any station will be able to access the host serial device with the EM100 inside.
  - **UDP/IP Transport Protocol** should not be used if there is a chance that several different clients will send the requests to the same EM100/serial device at the same time. Data mix up will result on the serial side and the EM100 won't be able to route the data back to the respective sender of each command correctly.
  - **TCP/IP Transport Protocol** can be used safely since when one client is already connected to the EM100 others won't be able to gain access to the same EM100 until this client disconnects. To prevent one client from holding the TCP/IP connection to the EM100 indefinitely there is a Connection Timeout Setting that defines after how long the EM100 will abort the connection in case there is no data transfer in any direction.
- **Many data sources to one client** operation is achieved by using the EM100 in the Master Routing Mode. In this mode the EM100 will route all its serial→Ethernet data to the Destination IP-address and Destination Data Port Number. Any number of EM100s can be set to send the data to the same destination.
  - **UDP/IP Transport Protocol** can be used in this arrangement but you must make sure that each serial data block output by the serial device (for instance, a complete barcode from a barcode scanner) is sent out in a single UDP packet. Potential data mix up can occur on the receiving end if the serial data block is transmitted in several UDP packets and several EM100 are sending data at the same time. The upside of using the UDP/IP is that you will only need to maintain one listening socket on the receiving end to get the data from all data sources

(unless, of course, you want to distinguish between the data sources). Several EM100's Settings define how the incoming serial data is combined into Ethernet packets so you can make sure that the serial data block from is not split into several packets (see serial→Ethernet data routing for details).

  - **TCP/IP Transport Protocol** can be used safely but you will have to maintain a separate socket on the receiving end for every data source sending the data.

3.3. Serial→Ethernet data routing

The EM100 provides a way to choose which incoming serial data is accepted into the serial→Ethernet buffer, how this data is combined into Ethernet packets and when it is sent out via the Ethernet port.

Serial data blocks

The EM100 treats all incoming serial data as a sequence of data blocks. The term "data block" here does not mean that the EM100 is only capable of working with a structured serial data. An absolutely random serial stream can also be processed- as one continuous infinite serial data block.

Serial data blocks begin when a *start condition* is detected and end when a *stop condition* is detected. After the start condition is detected the EM100 begins recording the incoming serial data into the serial→Ethernet buffer. Thus, the start condition is said to *open* the serial data block.

When the stop condition is detected the EM100 seizes recording the data into the buffer and attempts to send out all the data accumulated in the buffer via the Ethernet port. Therefore, the stop condition *closes* the serial data block. The inter-block serial data i.e. the data received after the stop condition is detected and before the next start condition is detected is discarded.

Besides the start and stop conditions there is also a *break condition*. When the break condition is detected the EM100 doesn't close the serial data block (i.e. it continues recording subsequent serial data into the serial→Ethernet buffer) but sends out the data already accumulated in the buffer through the Ethernet port. Break conditions provide a way to subdivide large serial data blocks.

Start conditions

The Start On Any Character Setting defines if the EM100 recognizes any character received into the serial port as a start condition or requires a predefined Start Character to open the serial data block. When Start On Any Character is set to "yes" the EM100 will accept any character following the end of the previous serial data block as the beginning of the next block.

When Start On Any Character is set to "no" the EM100 will only open the serial data block when one of the preset Start Characters is received. Up to three different Start Characters can be defined.

Start Characters received after the serial data block has been opened are treated as normal characters and do not "restart" the serial data block.

Stop conditions

Up to three different Stop Characters can be defined to close the serial data block.

Once one of the preset Stop Characters is detected the EM100 closes the serial data block and attempts to send out the contents of the serial→Ethernet buffer via the Ethernet port. All subsequent serial data is ignored until the next start condition is met.

The use of Start Characters and Stop Characters assumes that these characters will not be encountered in the data block body. Some communications protocols use checksums (or other forms of data integrity verification). Checksum can potentially take any value and occasionally match the ASCII codes of the Stop Characters. To avoid possible confusion some communications protocols put the checksum bytes *behind* the Stop Characters. The EM100 deals with this by allowing to define a Number Of Post-characters for each enabled Stop Character. For example, if the Number Of Post-characters for a certain Stop Character is set to 2 then the EM100 will additionally receive and count as belonging to the current serial data block 2 bytes of data after this Stop Character has been encountered.

Break conditions

The Maximum Data Length Setting defines the maximum number of data bytes in the serial→Ethernet buffer. (can be set between 32 and 255). Once this number is reached the EM100 attempts to send out the contents of the buffer via the Ethernet port. This Setting only works when the UDP/IP Transport Protocol is selected. This is because TCP/IP has its own way to determine what size of data chunks is best for transmission over the network.

The Maximum Intercharacter Delay Setting defines the maximum time gap between the arrival of two consecutive serial characters into the serial port (can be defined in 10ms increments between 10ms and 2.55 sec). Once this time is exceeded the EM100 attempt to send out the contents of the serial→Ethernet buffer via the Ethernet port. Setting the Maximum Intercharacter Delay to 0 disables the function.

Default start/stop/break configuration

By default (i.e. after the Initialization) the EM100 is configured to handle a random data stream that doesn't have any structure. To achieve this the Start On Any Character is set to "yes", no Stop Characters are defined, the Maximum Intercharacter Delay is set to 10ms, and the Maximum Data Length is set to 255 bytes (the latter is needed only for the UDP/IP Transport Protocol). As a result the very first byte received into the serial port is regarded as a beginning of the serial data block that never ends. Once there amount of data in the serial→Ethernet buffer reaches the limit or there is a gap in the serial transmission the EM100 combines all serial data it has already received and sends it out.

Practice shows that this arrangement works very well not only for a random data flow but also for structured data. Consider, for example, a case in which a hardware terminal with the EM100 exchanges the data with PC using command-reply communications protocol. In this situation every time the hardware terminal finishes transmitting a reply to the PC it starts waiting for the next command to process. This creates a gap in the serial data coming into the EM100's serial buffer. After a small delay of 10ms the EM100 routes the (end of) reply to the PC. The 10ms delay slows a system down a little bit but is, in fact, negligible for most serial applications.

3.4. Buffer-related issues

When using the EM100 be careful not to overflow its internal Ethernet→serial and serial→Ethernet buffers. The overflow can occur because of the difference in receive/transmission speeds on the Ethernet and the serial sides of the EM100 (Red Status LED blinks momentarily when overflow happens). In addition, the internal receiving buffer of the host serial device can potentially overflow if the EM100 outputs the serial data too fast.

- **Ethernet→Serial buffer**
  - **UDP/IP Transport Protocol.** The Ethernet→serial buffer can easily overflow because the Ethernet is much faster than the serial port and UDP/IP has no inbuilt protection against buffer overflows. UDP/IP should not be used to send continuous data flow and is only suitable for sending short data blocks that can fit in the buffer.
  - **TCP/IP Transport Protocol** has an inbuilt protection from buffer overflowing. You can safely send the data of any size.
- **Serial→Ethernet buffer.** The only way to protect the buffer is to enable the RTS/CTS Flow Control in the EM100 and on the host serial device. This way the EM100 will be able to signal the host serial device to stop transmitting the data once the buffer becomes full.
- **Internal receiving buffer of the host serial device.** This buffer can also be protected by using the RTS/CTS to regulate the exchange of data between the EM100 and the serial device.

Using TCP/IP and RTS/CTS is the most reliable way of transmitting data through the EM100

4. Programming the EM100

4.1. General information

Settings and Parameters

The operation of the EM100 in the Normal Mode is controlled by a number of user-definable *Settings* and *Parameters*:

- **Settings** define the *permanent functionality* of the EM100. Settings are stored in the non-volatile memory and are preserved even when the EM100 is switched off. After having been changed new Setting values take effect only after the EM100 is restarted (rebooted)
- **Parameters** are *temporary overrides* for certain Settings. Changing Parameters have an immediate effect on the EM100 operation. Parameters are preserved only until the EM100 is switched off or restarted.

Ways of programming the EM100

The EM100 can be programmed in two different ways:

- **Through the serial port** of the EM100 in a *Serial Programming Mode*
- **Over the network** using UDP packets sent to a *command port* 65535 (FFFF Hex). This method is called *Network Programming*

There are several differences between the Serial Programming Mode and the Network Programming:

- Serial Programming Mode is a separate mode of operation. The EM100 is not performing its data routing function when in the Serial Programming Mode. In contrast the Network Programming is not a separate mode of operation but a *method* of programming. Network Programming can proceed in parallel with the normal operation of the EM100.

- Certain commands can only be executed through the network. Some commands have different result when executed in the Serial Programming Mode and through the network (Initialize command)
- Serial Programming Mode can always be entered, even when the EM100 is not properly setup and needs to be Initialized. Network Programming can only be used when the EM100 is already functional.

Groups of commands

The EM100 is programmed using programming commands that fall into three categories:

- **Setup commands** are used to program the Settings of the EM100. Setup commands can be issued both in the Serial Programming Mode and using the Network Programming, in a so-called Network Setup Session.
- **Parameter commands** are used to change the Parameters (and also retrieve the values of certain Parameters). These commands can only be sent over the network.
- **Broadcast commands** are sent in the Ethernet broadcast mode and are used for automatic discovery of the EM100s on the network and over-the-network assignment of new IP-addresses. Naturally, the Broadcast commands can only be sent over the network.

See Available commands and replies for a complete description of all commands.

4.2. Serial Programming Mode

Serial Programming Mode is a separate mode of operation that can only be used to edit Settings (via Setup commands). Parameter commands and Broadcast commands cannot be issued in the Serial Programming Mode.

Serial Programming is effected by sending commands to and receiving replies from the EM100's serial port.

Entering the Serial Programming Mode

There are two ways of entering the Serial Programming Mode:

- **By pressing pulling the MD line low while in the Normal Mode** (on the EM100SK there is a Setup Button connected to the MD line) This forces the EM100 to enter the Serial Programming Mode with default communications parameters of 38400-8-N-1, flow control="none".
- **By sending an escape sequence of three consecutive SOH (ASCII code 1) characters to the serial port ("soft entry").** The Soft Entry Setting of the EM100 defines if escape sequence will work. Soft Entry is disabled by default. Escape characters must be sent at a *current baudrate*. When entering the Serial Programming Mode through escape sequence the EM100 preserves the *current baudrate*, defined by the Baudrate Setting. However, the parity is still set to "none", number of bits- to 8, and the flow control- to "none" regardless of the values of Parity, Bits Per Byte, and Flow Control Settings.

The state of the RTS (output) line of the EM100 must be ignored when in the Serial Programming Mode. Therefore, you must disable the flow control in the host serial device for the duration of the Serial Programming Mode.

Exiting Serial Programming Mode

You can exit the Serial Programming Mode either by hardware-resetting the EM100 through the MD pin, or by using the Exit command. In both cases the EM100 restarts operation using the new Setting values.

Serial command and reply format

All commands sent to the EM100 in the Serial Programming Mode must have the following format:

STX (2)	Command code	Setting name (if any)	Setting value (if any)	CR (13)

STX (ASCII code 2) and **CR** (ASCII code 13) provide necessary encapsulation. **Command code** field always consists of one character (i.e. "S", "G", etc.). **Setting name** and **Setting value** fields are only

required for certain commands. **Setting name** always consists of two characters (i.e. “BR”, “SA”, etc.). **Setting value** format depends on the type of Setting.

All replies returned by the EM100 in the Serial Programming Mode have the following format:

STX (2)	Reply code	Setting value (if any)	CR (13)

Reply code is always present and informs you of the command processing status (OK, failed, etc.). **Setting value** field is only present for commands that return Setting values.

4.3. Network Programming

Setup commands, Parameter commands, and Broadcast commands can all be sent over the network. Parameter commands and Broadcast commands can be sent at any time. Executing Setup commands requires a *Network Setup Session* to be opened first.

Network programming is effected by sending commands to and receiving replies from the command port (65535 or FFFF Hex) of the EM100. Each command and reply must be sent in its own UDP packet.

Opening Network Setup Session (Login)

The Network Setup Session is opened by logging in using a Login command. Correct password matching that defined by the Login Password Setting must be supplied. Login command must be used even if the Login Password is set to NUILL (default after the Initialization).

If you forgot the password you can use the Serial Programming Mode to set a new password since the Serial Programming Mode is not password-protected.

Closing Network Setup Session

Network Setup Session is closed either by hardware-resetting the EM100 through the MD pin or by using an Exit command. In both cases the EM100 restarts operation using the new Setting values.

Command and reply format for Setup and Parameter commands

The format of Setup and Parameter Commands and replies sent via the network is similar to that of Setup commands and replies exchanged in the Serial Programming Mode with the only exception that STX and CR characters are not required- sending each command and reply in a separate UDP packet provides a necessary encapsulation already.

Setup and Parameter Commands have the following format:

Command code	Setting/Parameter name	Setting/Parameter value

Command code field always consists of one character (i.e. “S”, “G”, etc.). **Setting/Parameter name** field and **Setting/Parameter value** fields are optional and only required for certain commands. **Name** always consists of two characters (i.e. “BR”, “SA”, etc.). **Value** format depends on the type of Setting/Immediate.

All replies sent by the EM100 over the network have the following format:

Reply code	Setting/Parameter value

Reply code field is always present and informs you of the command processing status (OK, failed, etc.). **Setting/Parameter value** field is only present for replies that return values.

Format of Broadcast commands

Broadcast commands have no unified format. Format of each Broadcast command and corresponding reply is described in Available commands.

5. Available commands and replies

5.1. List or commands

Code	S	N	B	L	Description
Setup commands					
L		+			Login (open Network Setup Session)
S	+	+		+	Set (write) new Setting value
G	+	+		+	Get (read) current Setting value
I	+	+		+	Initialize (restore Settings to their default factory values)
E	+	+		+	Exit Serial Programming Mode/Network Setup Session (restart the EM100)
V	+	+			Get firmware version
Parameter commands					
P		+			Change Parameter value
Broadcast commands					
X		+	+		Request echo from all listening EM100s
A		+	+		Assign new IP-address to the EM100 with the specified Ethernet address

Columns: "S"- command is available in the Serial Programming mode; "N" -command can be issued through the network; "B"- command can be issued through the network in broadcast mode; "L"- when issued through the network this command requires prior login (Network Setup Session must be opened first).

5.2. List of possible reply codes

Code	Description
A	Completed successfully, may be followed by data (if this command returns data)
C	Invalid command, Setting/Parameter name, or Setting/Parameter value
F	Command execution failed (internal error or malfunction)
D	Access denied. This reply code can only be sent in response to a network command. It means that you haven't logged in properly or have supplied an incorrect Login Password.

5.3. Detailed Command description

Command and reply strings below are shown without STX and CR characters. STX/CR encapsulation is required when sending commands via the serial port (see Serial command and reply format for details).

Login (L)

Opens Network Setup Session for the programming of EM100's Settings over the network

Command format: "**L*ppp…p***", where ***ppp…p***- login password

Possible replies: "**A**", "**F**", "**D**"

Can be issued through the network only (broadcast not allowed)

Login password is defined by the Login Password Setting. Default password is NULL but login is still required to open the Network Setup Session.

F reply may happen because of the EM100's internal malfunction (for example, inability to retrieve current password from the non-volatile memory). **D** reply code is returned when the supplied password is incorrect.

Set (S)

Set (write) new Setting value

Command format: "**S*nnvvv…v***", where ***nn***- Setting name, ***vvv…v***- Setting value

See Available Settings for a complete description of Settings

Possible replies: "**A**", "**C**", "**F**", "**D**"

Can be issued in the Serial Programming Mode or through the network in the Network Setup Session (broadcast not allowed, prior login required)

C reply code is returned if the Setting name is incorrect or new Setting value is invalid (out of range, has invalid formatting, etc.). **F** reply may happen because of the EM100's internal malfunction (for example, failure to save new Setting value into the non-volatile memory). **D** reply code is returned when command is issued through the network and the Network Setup Session is not opened (i.e. without prior login).

Example. Set the IP-address of the EM100 to "192.168.100.40":

```
SIP192.168.100.40
A
```

Get (G)

Get (read) current Setting value

Command format: "**G*nn***", where ***nn***- Setting name

See Available Settings for a complete description of Settings

Possible replies: "**A*vvv…v***", "**C**", "**F**", "**D**", where ***vvv…v***- Setting value

Can be issued in the Serial Programming Mode or through the network in the Network Setup Session (broadcast not allowed, prior login required)

C reply code is returned if the Setting name is incorrect. **F** reply is returned when current Setting value is invalid or could not be retrieved (situation can be rectified by setting correct value using the Set command or using the Initialize command to restore all Settings to their default factory values). **D** reply code is returned when command is issued through the network and the Network Setup Session is not opened (i.e. without prior login).

Example. Get the IP-address of the EM100:

```
GIP
A192.168.100.40
```


Initialize (I)

Initializes the EM100 (restores all Settings to their default factory values)

Command format: "**I**"

Possible replies: "**A**", "**F**", "**D**"

Can be issued in the Serial Programming Mode or through the network in the Network Setup Session (broadcast not allowed, prior login required)

This command performs the following: (1) all Settings are restored to their default values with the following exceptions: (a) Factory Ethernet address is not initialized (because it contains unique address set by the factory), and (b) IP-address and Current Ethernet Address of the EM100 are not initialized in case this command is issued through the network; (2) in case this command is issued in the Serial Programming Mode the value of the Factory Ethernet address Setting is copied into the Current Ethernet address Setting.

If this command fails (**F** reply code), this maybe because the Factory Ethernet address Setting contains invalid value. In this case initialize it first by setting any address you can think of (i.e. "204.134.165.0.44.55") **but make sure that the first number is even**, then try to use the Initialize command again. **D** reply code is returned when command is issued through the network and the Network Setup Session is not opened (i.e. without prior login).

Exit (E)

Exits the Serial Programming Mode or Network Setup Session, also restarts the EM100 which puts new Setting values into effect

Command format: "**E**"

Possible replies: no reply in case of success, "**D**"

Can be issued in the Serial Programming Mode or through the network in the Network Setup Session (broadcast not allowed, prior login required)

No reply is returned in case of successful execution because the EM100 restarts. **D** reply code is returned when command is issued through the network and the Network Setup Session is not opened (i.e. without prior login).

Get firmware version (V)

Gets firmware version of the currently loaded firmware

Command format: "**V**"

Possible replies: "**A*vvv…v***", where ***vvv…v*** - version string

Can be issued in the Serial Programming Mode or through the network (broadcast not allowed, prior login is not required)

The version string is always encapsulated in "<" and ">" characters, begins with the version number in the "X.XX" format and possibly contains a small comment after a space. Version numbering follows this system: change in the first digit- major release, change in the second digit- new minor features or alterations, change in the third digit- bug fixes but no functionality changes.

Example:

```
V
A<V2.10 RELEASE2 final>
```

Parameter (P)

Changes (and retrieves) Parameters of the EM100

Command format: "**P*ppv***", where ***pp***- parameter, ***v***- value if any

See Available Parameters for a complete description of Parameters

Possible replies: "**A**","**"C"**,**"D"**

Can be issued through the network only (broadcast not allowed, prior login not required)

The EM100 only accepts Parameter command when the Remote Control is set to "yes".

C reply code is returned if supplied parameter name or value is incorrect. **D** reply code is returned if command is rejected because the Remote Control is set to "no". The only case when this command returns some data along with the **A** reply code is when the status of general-purpose I/O pins is read using the Pin Get command.

Echo (X)

Request Echo from all listening EM100s

Command format: "**X**"

Possible replies: "**Aether_addr/port_num**", where ***ether_addr*** is Current Ethernet Address of the EM100, ***port_num***- current Data Port Number

Can be issued through the network only (broadcast mode should be used)

This command can be utilized to auto-detect all the EM100s on a local network segment. When sent in the broadcast mode it reaches all locally attached EM100s. Each EM100 then replies with its Current Ethernet Address and Data Port Number (IP-address is not returned because it is already contained in the IP-packet's header). Reply will reach the sender even when the IP-address of the EM100 is not valid. Ethernet address of each particular EM100 is needed for an over-the-network assignment of the new IP-address to the designated EM100 using the Assign command.

It is noteworthy that broadcast packets cannot penetrate routers, bridges, etc. and, therefore, are confined to a local network segment. Consequently, it is impossible to use this command to discover the EM100s outside the local network segment.

Example:

```
X
A192.168.100.40/1001
```

Assign (A)

Assign new IP-address to the EM100 with the specified Ethernet (MAC) address

Command format: "**A*ether_addr*/*password*/*ip_addr***", where ***ether_addr***- Ethernet (MAC) address of the EM100 that is to be assigned a new IP-address, ***password***- Login Password for this EM100, ***ip_addr***- new IP-address to be assigned.

Possible replies: this command is never replied to

Can be issued through the network only (broadcast mode should be used)

This command is used to assign a new IP-address to the EM100 with specific Ethernet (MAC) address. When sent in the broadcast mode this command reaches all locally attached EM100s. Only the EM100 whose Current Ethernet Address matches that in the ***ether_addr*** field of the command will change its IP-address to ***ip-addr*** value (provided that correct Login Password has been supplied in the ***password*** field). This command is never replied to but its result can be verified using Echo command.

This command is useful when you need to assign a valid IP-address to the uninitialized EM100. Using the Set command to change the IP-address Setting of the EM100 is not possible at this time since executing this command requires the EM100 to have a valid IP-address already. Having to supply a valid password is usually not an issue since uninitialized (ex-factory) EM100 have a NULL password.

It is noteworthy that broadcast packets cannot penetrate routers, bridges, etc. and, therefore, are confined to a local network segment. Consequently, it is impossible to assign a new IP-address using this command to the EM100s outside the local network segment.

Example: set the IP-address of the EM100 whose Ethernet address is 0.1.2.3.4.5 and login password is "pwd1" to 192.168.100.40

```
A0.1.2.3.4.5/pwd1/192.168.100.40
```

6. Available Settings

6.1. List of Settings by groups

The following is a complete list of all available Settings. Setting values are set and retrieved using Set and Get commands:

Code	Description
Network-related Settings	
RM	Routing mode (slave/master)
IP	IP-address of the EM100
DI	Destination IP-address. Only relevant in the Master Routing Mode
PN	Data Port Number of the EM100 (0…65534)
DP	Destination Data Port Number (0…65535). Only relevant in the Master Routing Mode
TP	Transport Protocol (UDP/TCP)
CT	Connection Timeout (never/1…255min). Only relevant with TCP Transport Protocol
GI	Gateway IP-address. Only relevant in the Master Routing Mode
NM	Netmask. Only relevant in the Master Routing Mode
PW	Login Password for the Network Setup Session
Serial port-related Settings	
BR	Baudrate (150/300/1200/2400/4800/9600/19200/38400/57600/115200bps)
PR	Parity (none/even/odd)
BB	Bits Per Byte (7/8)
FC	Flow Control (none/RTS-CTS)
RC	Remote Control of EM100's Parameters via Parameter Commands (enable/disable)
SE	Soft Entry (by escape sequence) into the Serial Programming Mode (enable/disable)
Serial→Ethernet routing Settings	
ML	Maximum Data Length (32…255bytes). Only relevant with UDP Transport Protocol
MD	Maximum Intercharacter Delay (disabled/10…2550ms)

SA	Start On Any Character (no/yes)
F1, F2, F3	Start Characters, Enable/Disable. Not relevant when Start On Any Character= “yes”
S1, S2, S3	Start Characters, ASCII code. Not relevant when Start On Any Character= “yes”
U1, U2, U3	Stop characters, Enable/Disable
E1, E2, E3	Stop characters, ASCII code
P1, P2, P3	Stop characters, Number Of Post-characters
System Settings	
EA	Current Ethernet address
FE	Factory Ethernet address
SI	Serial Interface (full-duplex/half-duplex/auto)

6.2. Detailed Setting description

Routing Mode (RM)

Selects Slave or Master Routing Mode

Set command format: “**SRM*x***”, where ***x***- 0- Slave Routing Mode, 1- Master Routing Mode

Get command format: “**GRM**”

Default: 0 (Slave)

See also: ---

IP-address (IP)

Defines own IP-address of the EM100

Set command format: “**SIP*ip_addr***”, where ***ip_addr*** must be in the “dot-decimal” format, i.e. “192.168.100.40”

Get command format: “**GIP**”

Default: 127.0.0.1

See also: Ethernet port and network communications

Destination IP-address (DI)

Defines the Destination IP-address. Only relevant in the Master Routing Mode

Set command format: “**SDI*ip_addr***”, where ***ip_addr*** must be in the dot-decimal format, i.e. “192.168.100.40”

Get command format: “**GDI**”

Default: 127.0.0.2

See also: Ethernet port and network communications

Data Port Number

Defines own data port number for the EM100

Set command format: “**SPN*port_num***”, where ***port_num*** must be in the 0…65534 range

Get command format: “**GPN**”

Default: 1001

Port number 65535 cannot be used since it is reserved for a command port.

See also: Ethernet port and network communications

Destination Data Port Number

Defines the destination data port number. Only relevant in the Master Routing Mode

Set command format: “**SDPport_*num***”, where ***port_num*** must be in the 0…65535 range

Get command format: “**GDP**”

Default: 1001

See also: Ethernet port and network communications

Transport Protocol (TP)

Selects UDP/IP or TCP/IP communications protocol for data transmission

Set command format: “**STP*t***”, where ***t***- 0- UDP/IP protocol, 1- TCP/IP protocol

Get command format: “**GTP**”

Default: 0 (UDP/IP)

See also: Ethernet port and network communications, Slave and Master routing modes vs. UDP/IP and TCP/IP transport protocols, Buffer-related issues

Connection Timeout (CT)

Specifies timeout (in minutes) for the TCP/IP connection in case no data is transmitted in any direction

Set command format: “**SCT*tout***”, where ***tout*** is the connection timeout in minutes (0-255). Value of 0 disables this function (connection never times out)

Get command format: “**GCT**”

Default: 5 (5 minutes)

When no data is exchanged across the TCP/IP connection for a specified number of minutes the EM100 will abort the connection automatically (by sending a RESET packet). This Setting prevents an idle client (connection) from “holding” the EM100 indefinitely.

See also: Ethernet port and network communications, Connections with more than two nodes (many clients to one data source under TCP/IP Transport Protocol)

Gateway IP-address (GI)

Defines the IP-address of the default gateway. Only relevant in the Master Routing Mode

Set command format: “**SIP*gateway_ip***”, where ***gateway_ip*** must be in the “dot-decimal” format, i.e. “192.168.100.40”

Get command format: “**GGI**”

Default: 127.0.0.1

Defines the IP-address of the default gateway to which the EM100 sends the data in case the Destination IP-address is not on the local network segment. Whether the Destination IP-address is local or not is defined by the Netmask Setting.

See also: Ethernet port and network communications

Netmask (NM)

Defines the IP-address range for the local network segment. Only relevant in the Master Routing Mode

Set command format: “**SNM*netmask***”, where ***netmask*** must be in the “dot-decimal” format, i.e. “255.255.255.0”

Get command format: “**GNM**”

Default: 0.0.0.0 (any Destination IP-address is considered to be local)

The Netmask defines whether the Destination IP-address is considered to be on the local network segment or foreign network segment. In the latter case the EM100 sends the data to the default Gateway IP-address rather then to the Destination IP-address directly.

See also: Ethernet port and network communications

Login Password (PW)

Defines login password for the Network Setup Session

Set command format: "**SPW*password***", where ***password*** is the login password (0-6 characters long, valid characters are those with ASCII codes in the 32…127 range).

Get command format: "**GPW**"

Default: NULL

You need to Login even when the password is set to NULL (i.e. password has a zero length).

See also: ---

Baudrate (BR)

Sets the baudrate of the EM100's serial port. Can be overridden by the Baudrate Parameter.

Set command format: "**SBR*b***", where ***b***: 0-.1200bps, 1- 2400bps, 2- 4800bps, 3- 9600bps, 4- 19220bps, 5- 38400bps, 6- 57600bps, 7- 115200bps, 8- 150bps, 9- 300bps, 10- 600bps

Get command format: "**GBR**"

Default: 5 (38400bps)

See also: ---

Parity (PR)

Selects the parity mode of the EM100's serial port. Can be overridden by the Parity Parameter.

Set command format: "**SPR*p***", where ***p***: 0-.Disabled, 1- Even, 2- Odd

Get command format: "**GPR**"

Default: 0 (Disabled)

See also: ---

Bits Per Byte (BB)

Defines the bits/byte mode of the EM100's serial port. Can be overridden by the Bits Per Byte Parameter.

Set command format: "**SBB*b***", where ***b***: 0-.7 bits/byte, 1- 8 bits/byte

Get command format: "**GBB**"

Default: 1 (8 bits/byte)

See also: ---

Flow Control (FC)

Selects the flow control mode for the EM100's serial port. Can be overridden by the Flow Control Parameter.

Set command format: "**SFC*f***", where ***f***: 0-.none, 1- RTS/CTS (hardware)

Get command format: "**GFC**"

Default: 0 (none)

You are recommended to choose the RTS/CTS flow control whenever possible

See also: Buffer-related issues

Remote Control (RC)

Enables/Disables EM100's Parameter changing through the Parameter command

Set command format: "**SRC*p***", where ***p***: 0-.Disabled, 1- Enabled

Get command format: "**GRC**"

Default: 1 (Enabled)

See also: ---

Soft Entry (SE)

Enables/disables entry into the Serial Programming Mode by escape sequence

Set command format: "**SSE*s***", where ***s***: 0-.Disabled, 1- Enabled

Get command format: "**GSE**"

Default: 0 (Disabled)

See also: ---

Maximum Data Length (ML)

Defines the amount of data in the serial→Ethernet buffer at which the break condition will be generated and the contents of the buffer will be sent out via the Ethernet port. Only relevant when the UDP/IP Transport Protocol is selected

Set command format: "**SML*len***", where ***len*** is the length of data in bytes (32-255)

Get command format: "**GML**"

Default: 255

See also: Serial→Ethernet data routing (Break conditions)

Maximum Intercharacter Delay (MD)

Defines the time gap after the arrival of the most recent serial character into the serial port which, when exceeded, leads to a break condition and makes the EM100 send out the contents of the serial→Ethernet buffer via the Ethernet port

Set command format: "**SMD*del***", where ***del*** is the maximum intercharacter delay (0-255). Value of 0 disables this function. Actual delay is calculated as *del* X 10ms, i.e. it can be in the 10-2550ms range.

Get command format: "**GMD**"

Default: 1 (10 ms)

See also: Serial→Ethernet data routing (Break conditions)

Start On Any Character (SA)

Defines if the next serial data block is opened on any character received or only when one of pre-defined Start Characters is received

Set command format: "**SSA*s***", where ***s***: 0- No (new serial data block is opened on predefined Start Characters only), 1- Yes (new serial data block is opened on any character)

Get command format: "**GSA**"

Default: 1 (Yes)

See also: Serial→Ethernet data routing (Start conditions)

Start Character, Enable/Disable (F1, F2, F3)

Three separate Settings to enable/disable start characters 1, 2, and 3 (ASCII codes of start characters are defined by Start character, ASCII Code Settings). Not relevant when Start On Any Character is set to "yes"

Set command format: "**SF1*e***", "**SF2*e***", "**SF3*e***", where ***e***: 0- Disabled, 1- Enabled

Get command format: "**GF1**", "**GF2**", "**GF3**"

Default: 0 (Disabled)

See also: Serial→Ethernet data routing (Start conditions)

Start Character, ASCII Code (S1, S2, S3)

Three separate Settings to define the ASCII codes of start characters 1, 2, and 3 (start characters are enabled/disabled through Start Character, Enable/Disable Settings). Not relevant when Start On Any Character is set to "yes"

Set command format: "**SS1*c***", "**SS2*c***", "**SS3*c***", where ***c*** is an ASCII code of the start character (0-255)

Get command format: "**GS1**", "**GS2**", "**GS3**"

Default: 0

See also: Serial→Ethernet data routing (Start conditions)

Stop Character, Enable/Disable (U1, U2, U3)

Three separate Settings to enable/disable stop characters 1, 2, and 3 (ASCII code of stop characters are defined by Stop character, ASCII Code Settings)

Set command format: "**SU1*e***", "**SU2*e***", "**SU3*e***", where ***e***: 0- Disabled, 1- Enabled

Get command format: "**GU1**", "**GU2**", "**GU3**"

Default: 0 (Disabled)

See also: Serial→Ethernet data routing (Stop conditions)

Stop Character, ASCII Code (E1, E2, E3)

Three separate Settings to define the ASCII codes of stop characters 1, 2, and 3 (stop characters are enabled/disabled through Stop character, Enable/Disable Settings)

Set command format: "**SE1*c***", "**SE2*c***", "**SE3*c***", where ***c*** is an ASCII code of the stop character (0-255)

Get command format: "**GE1**", "**GE2**", "**GE3**"

Default: 0

See also: Serial→Ethernet data routing (Stop conditions)

Stop Character, Number of Post Characters (P1, P2, P3)

Three separate Settings to define the number of post characters to follow stop characters 1, 2, and 3 (ASCII codes of stop characters are defined by Stop character, ASCII Code Settings, stop characters are enabled/disabled through Stop character, Enable/Disable Settings)

Set command format: "**SP1*n***", "**SP2*n***", "**SP3*n***", where ***n*** in a number of Post-characters (0-255)

Get command format: "**GP1**", "**GP2**", "**GP3**"

Default: 0

See also: Serial→Ethernet data routing (Stop conditions)

Current Ethernet Address (EA)

Defines current Ethernet (MAC) address of the EM100

Set command format: "**SEA*e_addr***", where ***e_addr*** must be in the "dot-decimal" format, i.e. "100.101.102.103.104.105".

Get command format: "**GEA**".

Default: copied from the Factory Ethernet address Setting

This Ethernet address is used by the EM100 during operation.

See also: Initialize (I)

Factory Ethernet Address (FE)

Keeps default Ethernet address

Set command format: "**SFE*e_addr***", where ***e_addr*** must be in the "dot-decimal" format, i.e. "1.2.3.4.5.6"

Get command format: "**GFE**"

Default: unique number for each EM100 produced

This Setting contains a default Ethernet address assigned to a particular EM100 during production. **Tibbo Technology** initializes each EM100 to different Ethernet address number. You are advised to never change it. If you want to change the Ethernet address of the EM100 do this by changing the value of the Current Ethernet Address Setting. During the Initialization, the value of this Setting is copied into the Current Ethernet Address thus restoring factory Ethernet address for use.

See also: Initialize

Serial Interface (SI)

Selects full-duplex or half-duplex mode for serial interface

Set command format: "**SSI*i***", where ***i***: 0- RS232, 1- RS485, 2- Auto

Get command format: "**GSI**"

Default: 2 (Auto)

See also: Full-duplex/Half-duplex Serial Transmission Mode selection

7. Available Parameters

7.1. List of Parameters

The following is a complete list of all available Parameters. Parameters are set using Parameter command:

Name	Description
BR	Baudrate (150/300/1200/2400/4800/9600/19200/38400/57600/115200bps)
PR	Parity (none/even/odd)
BB	Bits Per Byte (7/8)
FC	Flow Control (none/RTS-CTS)
S0, S1, S3	Set the status of P0, P1, and P3 general-purpose I/O lines
G0, G1, G2, G3	Get the status of P0, P1, P2, and P3 general-purpose I/O lines

7.2. Detailed Parameter description

Baudrate (BR)

Changes current baudrate of the EM100's serial port. This Parameter overrides the Baudrate Setting

Command format: "**PBR*b***", where ***b***: 0-.1200bps, 1- 2400bps, 2- 4800bps, 3- 9600bps, 4- 19220bps, 5- 38400bps, 6- 57600bps, 7- 115200bps, 8- 150bps, 9- 300bps, 10- 600bps

See also: ---

Parity (PR)

Changes current parity mode of the EM100's serial port. This Parameter overrides the Parity Setting

Command format: "**PPR*p***", where ***p***: 0-.Disabled, 1- Even, 2- Odd

See also: ---

Bits Per Byte (BB)

Changes current bits/byte mode of the EM100's serial port. This Parameter overrides the Bits Per Byte Setting

Command format: "**PBB*b***", where ***b***: 0-.7 bits/byte, 1- 8 bits/byte

See also: ---

Flow Control (FC)

Changes current flow control mode of the serial port. This Parameter overrides the Flow Control Setting

Command format: "**PFC*f***", where ***f***: 0-.none, 1- RTS/CTS

See also: ---

Pin Set (S0, S1, S3)

Three Parameter to changes current output level of general-purpose I/O pins P0, P1, and P2

Command format: "**PS*pb***", where ***p***: 0- P0, 1- P1, 3- P3, and ***b***: 0-.set to low, 1- set to high

Note that pin P2 is input-only and this command cannot control its output state.

See also: ---

Pin Get (S0, S1, S2, S3)

Four input Parameters to read the current input level of general-purpose I/O pins P0, P1, P2, and P3

Command format: "**PG*p***", where ***p***: 0- P0, 1- P1, 2- P2, 3- P3

Reply: "**A*p***", where ***p***: 0- pin is low, 1- pin is high

See also:

8. Firmware Download Mode

Internal firmware of the EM100 can be upgraded in the field. We are constantly working on the EM100 functionality enhancement, so new firmware versions are released quite often. New firmware versions are posted at www.tibbo.com. You are advised to register at our site so we can let you know when the new firmware becomes available.

Red Status LED is blinking after you have downloaded new firmware and the EM100 doesn't seem to work? You have forgotten to initialize the EM100!

8.1. Downloading new firmware file

New firmware file is downloaded into the EM100 through its RS232 port. The file is downloaded using the XMODEM communications protocol. If the EM100 is used as a standalone device the firmware file can be downloaded from the PC. When the EM100 is used as a communications coprocessor the main processor of the host serial device can perform the download.

Procedure below shows how the firmware file can be downloaded from the PC. The use of the EM100SK Starter Kit is assumed

To download the firmware file you'll need any PC software that supports an XMODEM communications protocol (checksum version). Suitable software packages are *Term95* (part of a *Norton Commander* package), *QMODEM* (a very popular *DOS* program), and a *HyperTerminal*. The latter is especially widespread because it comes with every *Windows* distribution. Procedures below assume the use of *HyperTerminal* for *Windows*.

The *HyperTerminal* is normally found in the *Start→ Programs→ Accessories→ Communications→ HyperTerminal* folder. If it is not there, then you must have opted it out when installing *Windows* on your PC. Follow the instructions below to add *HyperTerminal* to your system (be sure to have your *Windows* distribution CD handy!):

- Go to the *Control Panel (Start→ Settings→ Control Panel)* and double-click on the *Add/Remove Programs* icon- the *Add/Remove Programs* dialog will open
- Click on *Windows Setup* tab to view the list of optional installation components
- Choose *Communications* in the *Components* list and click *Details*
- In the *Communications* window, select the *HyperTerminal* (it must be "checked")
- Press *OK* to close *Communications* window, press *OK* again to close *Add/Remove Programs*
- You will possibly be asked to insert the *Windows* CD at this point. Do this and follow the instructions on the screen.

Once the *HyperTerminal* is installed, follow the procedures below to download new firmware file into the EM100:

- Switch the EM100SK off
- Connect the EM100SK's Serial port to the PC using WAS-1455 or similar cable
- Launch the *HyperTerminal* and configure it as follows:
    - When the *Connection Description* dialog opens, type any descriptive string (like "EM100") and press *OK*
    - When the *Connect to* dialog opens, select an appropriate COM port from the *Connect Using* drop-down box (for example, "Direct to COM1")
    - When the *COM Properties* dialog appears, set communications parameters as follows: *Bits per second:* 38400, *Data bits:* 8, *Parity:* None, *Stop bits:* 1, *Flow control:* None. Click *OK* when done- the *HyperTerminal's* main window will appear
    - Now choose *File→Properties* from the *Main* menu- the *Properties* dialog will appear
    - Click on the *Settings* tab and press the *ASCII Setup* button- the *ASCII Setup* dialog will open

    - Check (enable) three options: *Echo typed characters locally*, *Send line feeds with line ends*, and *Append line feeds to incoming line ends*
    - Click *OK* twice to close both dialogs
    - *Optional:* you may want to save this *HyperTerminal* configuration for the future use. This way you won't have to go through this elaborate setup again next time. Choose *File→Save* from the *Main* menu to save this configuration under the filename you've chosen for your connection
- Choose *Transfer→ Send file* from the *Main* menu- the *Send file* dialog will appear
- In the *Send file* dialog, select the firmware file that you want to download into the EM100 and choose the *Xmodem protocol* from the *Protocol* drop-down box. Click *OK* when finished
- The *Xmodem file send for* a dialog will be displayed
- Press the Setup Button on the EM100SK's board and power the EM100SK up while keeping the Button pressed- the download will start. You may release the Button at this point
- EM100SK's Green Status LED is blinking during the download, and the *HyperTerminal* shows the file transfer progress
- When the download is finished, switch the EM100SK off and back on again. If the Red Status LED starts blinking this means that the EM100's Settings need to be initialized. Do not exit the HyperTerminal and proceed to the next Section for further instructions

8.2. Initializing the EM100

Initialize command is used to initialize the EM100 after the new firmware download.

- Make sure the EM100SK is powered up and press the Setup Button. The EM100 will enter the Serial Programming Mode

- In the *HyperTerminal* window type <CTRL+B> followed by capital "I" and press <ENTER> key. Pressing <CTRL+B> sends an STX character (appears on the *HyperTerminal's* screen as a "smiley face") while pressing <ENTER> sends CR character (see Serial command and reply format for more information)
- The EM100 should reply with STX-"A"-CR which means that command was completed successfully. The whole dialog should look like this:

```
☺I
☺A
```

- Switch the EM100SK off and back on again- the EM100 should start normal operation.

8.3. Possible download problems and LED signaling

A number of errors can occur when downloading new firmware file. All errors are expressed as Red Status LED signals ("blinking patterns"):

One long signal	Timeout while waiting for the data from PC
One long + one short signal	Communications error (XMODEM error)
One long + two short signals	File is too big and cannot fit in the EM100s memory
One long + three short signals	EM100 program memory (FLASH) failure

Every time you reset or power the EM100 up its internal firmware is checked for being valid. If the firmware is valid, the EM100 starts normal operation. If the firmware you have downloaded is not valid then one of the following may occur:

- If you've been downloading a correct firmware file but the download wasn't finished, then the Red and Green Status LEDs will blink rapidly
- If you've downloaded a wrong file, then the EM100 will not show "any signs of life" on startup.

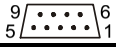
In both cases, make sure you are trying to download correct firmware file and repeat the downloading process.

9. EM100SK I/O Connector pin assignment & Cable wiring

9.1. EM100SK I/O connector pin assignment

The EM100SK has one 10BaseT (Ethernet) port and one RS232 (Serial) port. Pin assignment is shown in the table below:

To avoid common confusion, all pins are designated as inputs and outputs with respect to the EM100SK.

RS232M (Serial) port		10BaseT (Ethernet) port	
			
#1	*No connection*	#1	TX+
#2	RX (Input)	#2	TX-
#3	TX (Output)	#3	RX+
#4	*No connection*	#4	*No connection*
#5	Ground	#5	*No connection*
#6	*No connection*	#6	RX-
#7	RTS (Output)	#7	*No connection*
#8	CTS (Input)	#8	*No connection*
#9	*No connection*		

9.2. RS232 cable wiring

There are two kinds of RS232 cable suitable for use with the EM100SK: EM100SK-to-Device (WAS-1404) and EM100SK-to-PC (WAS-1455). You can use your own cable in case the standard one is not suitable. Cable wiring is presented in the table below:

EM100SK-to-Device (WAS-1404)		EM100SK-to-PC (WAS-1455)	
DB9M (Male)	DB9F (Female)	DB9F (Female)	DB9F (Female)
#2 ←	→ #2	#2 ←	→ #3
#3 ←	→ #3	#3 ←	→ #2
#5 ←	→ #5	#5 ←	→ #5
#7 ←	→ #7	#7 ←	→ #8
#8 ←	→ #8	#8 ←	→ #7

Important note: you need to have an EM100SK-to-PC cable to be able to download new firmware.

9.3. Ethernet cable wiring

Most Ethernet installations require cables of substantial and variable length, so you will probably need to make your own cables. For testing purposes **Tibbo** supplies two kinds of Ethernet cables: device-to-hub (WAS-1499) for connections through a standard Ethernet hub, and device-to-device (WAS-1498) for connections without a hub (i.e. directly from one Ethernet device to another).

Device-to-hub (WAS-1499)	
Side A	Side B
#1 ← (*)	→ #1
#2 ← (*)	→ #2
#3 ← (**)	→ #3
#4 ←	→ #4
#5 ←	→ #5
#6 ← (**)	→ #6
#7 ←	→ #7
#8 ←	→ #8

(*) #1, #2 must share the same twisted pair;

(**) #3, #6 must share the same twisted pair;

Device-to-device (WAS-1498)	
Side A	Side B
#1 ← (*)	→ #3
#2 ← (*)	→ #6
#3 ← (**)	→ #1
#4 ←	→ #4
#5 ←	→ #5
#6 ← (**)	→ #2
#7 ←	→ #7
#8 ←	→ #8

10. Specifications, packing & ordering Information

10.1. Specifications & packing information

Ethernet interface:	10BaseT Ethernet
Serial interface:	TTL-level, supports RS232 and RS485 communications; RS232 signals: RX, TX, RTS, CTS; RS485 signals: RX, TX, DIR
Network Protocols	UDP, TCP, ICMP (ping), ARP
Data buffer size	Two independent 255-byte buffers (for LAN→RS232 and RS232→LAN data transmission, can be increased upon request)
Power supply:	DC 5V+/- 5%, 70 mA
Operation Temperature	0-55 C°
Operating relative humidity	10-90%
Module dimensions (excluding leads)	46mm(L) x 28mm(W) x 13mm(H)
Shipping packing:	Tray, 50 x EM100/ tray

10.2. Ordering Information

EM100-00	Bare Module (gang packing: 50 per tray)
EM100SK-00E	EM100 Kit with accessories: ARP-1014 (110V), WAS-1455, WAS-1404, WAS-1499, WAS-1498, DSK-T001
EM100SK-00U	Same as the above but with the ARP-1015A (220V) power adaptor
ARP-1014	AC 110V/ DC 12V power adaptor
ARP-1015A	AC 220V/ DC12V power adaptor
WAS-1455	EM100SK-to-PC RS232 180cm cable (required for firmware downloading!)
WAS-1404	EM100SK-to-Device RS232 140cm cable
WAS-1499	Device-to-hub Ethernet 180cm cable
WAS1498	Device-to-device Ethernet 180cm cable
DSK-T0001	Official CD with all the latest documentation and software